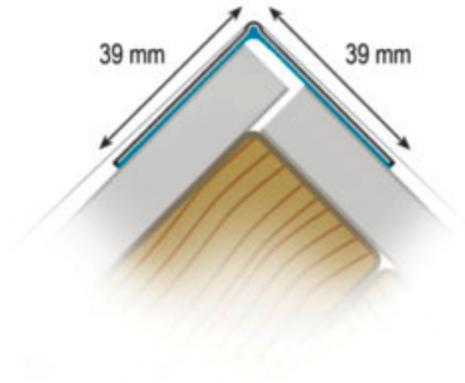


Product data sheet

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Item no. 37321



Designation	Composite corner bead "WET-STICK 90" for dry lining Water activatable, self-adhesive, bead for 90° outs. corner
Description	Self-sticking composite profile with a water-activatable adhesive side for the production of precise edges in the drywall construction. The adjusted angle allows an expeditious treatment on 90° outside edges. The adhesive side becomes active by spraying with water. The profiles can be mounted thus quickly, precisely and easily and can be reworked further 5 to 10 minutes. Inaccurate cut edges or offset joints can be concealed and don't have to be covered up separately. . Excellent adhesion of the filler as a result of the completely fibre-coated surface of the composite profile.
Line of Business	Wire corner bead
Productclass	Composite profiles
Productgroup	Profiles
Plaster thickness	1,0 mm
Material thickness	0,8 mm
Product length	274,0 cm
Revision	Reworkable with a suitable filling compound, ca. 5 to 10 minutes after the bonding. Putty the composite to the head of the profile.
	39 mm
Application Areas	For the use on gypsum plasterboards in the drywall construction, for the production of straight and precise inside and outside edges. The PVC core provides exceptional edge strength and durability, even in high traffic and busy areas.
Underground	The underground has to be sustainable, solid, clean and dry. ATTENTION! Only use the profiles on clean and unprimed gypsum boards.

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Treatment	<ol style="list-style-type: none">1. Cut the composite to length and the profile corner in a 45° angle.2. Constantly spraying on the standing profiles with a suitable pump spray bottle on the adhesive side (blue) with water. Activation time ca. 45 sec, after that the active time of the glue is ca. 1 minute depending on the room climate.3. Setting the profile with the printed side outwards on. Fixing with the hands or with suitable tools, for example the outside edge roller WSR 1474, under constant pressure.4. After sufficient drying (depending on the weather, ca. 5 to 10 min) putty it completely with a suitable filling compound. After the drying of the filling compound, the edge can be grinded.5. With that, the treatment of the composite is finished. Depending on the required surface quality (Q3-Q4), additional filler plies can be necessary. <p>Please notice the technical datasheet of the used filling compound. Don't use under +5° C air-, object- and drying temperature.</p>
Consumption	The consumption of filling compound depends on the structure of the surface and the absorbency of the underground as well as the qualities of the filling compound. Compared to conventional filler profiles, the material input becomes reduced.
Tool	For ensuring an optimal contact pressure, use the outside edge roller WSR 1474.
Packaging Unit	50 BAR / 64 CAR
Storage	Store it cold, dry and protected from moisture. Ground-level!
Disposal	The waste of the composite profiles can be disposed with the residual waste.
	Notice the additional treatment notes and the datasheets of the used filling compound.

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This product data sheet corresponds to the current state of development of our products and loses its validity upon publication of a new edition. Make sure you are using the latest edition of this information. Warranty and liability are based on delivery according to our general. Terms and conditions. Please observe the application assembly and storage guidelines.

All statements without guarantee. Reserve technical changes. Product illustrations may differ from the delivery product. Tender specifications, installation instructions and performance declarations (if required by law) can be found on our homepage. Please respect the environment for a proper disposal!

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